



SECTION A-A
(SCALE 2X)

D5584-1 DOUBLER

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.081 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037 OR ASTM B209
REF DART SPEC M2024T3S
- 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK
PRIME GREY PER QSI 005, 4.2.1.3.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.44 lbs

RELEASED

2018 MAR 07
2018-03-07

APPROVED

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CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5584	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	DOUBLER	NTS
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